

HOSTAFORM® C 13031 XF LS 10/1570 - POM

Experimental Grade. Please contact your Celanese representative for further information.

Description

Hostaform® acetal copolymer grade C13031 XF LS 10/1570 is an acetal copolymer modified to resist deterioration from aggressive fuel blends. Additionally the material contains UV stabilizers and carbon black to improve also the UV resistance. This material is specially targeted for transportation industry fuel systems.

Physical properties	Value	Unit	Test Standard
Density	1420	kg/m ³	ISO 1183
Melt volume rate, MVR	12	cm ³ /10min	ISO 1133
MVR temperature	190	°C	ISO 1133
MVR load	2.16	kg	ISO 1133
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.9	%	ISO 294-4, 2577
Humidity absorption, 23°C/50%RH	0.3	%	ISO 62

Mechanical properties	Value	Unit	Test Standard
Tensile modulus	2800	MPa	ISO 527-2/1A
Tensile stress at yield, 50mm/min	60	MPa	ISO 527-2/1A
Tensile strain at yield, 50mm/min	11	%	ISO 527-2/1A
Tensile nominal strain at break, 50mm/min	30	%	ISO 527-2/1A
Flexural modulus, 23°C	2900	MPa	ISO 178
Flexural stress at 3.5% strain	76	MPa	ISO 178
Charpy impact strength, 23°C	150	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	140	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	7.5	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
Rockwell hardness (M-Scale)	88	M-Scale	ISO 2039-2
Ball indentation hardness, 30s	137	MPa	ISO 2039-1

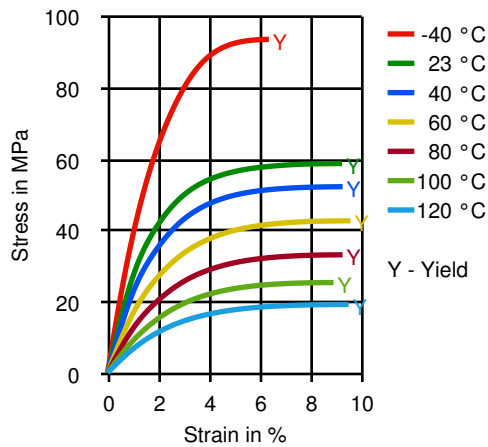
Thermal properties	Value	Unit	Test Standard
Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
DTUL at 1.8 MPa	102	°C	ISO 75-1, -2
DTUL at 0.45 MPa	159	°C	ISO 75-1, -2
Coeff. of linear therm expansion, parallel	0.9	E-4/°C	ISO 11359-2
Coeff. of linear therm expansion, normal	0.9	E-4/°C	ISO 11359-2

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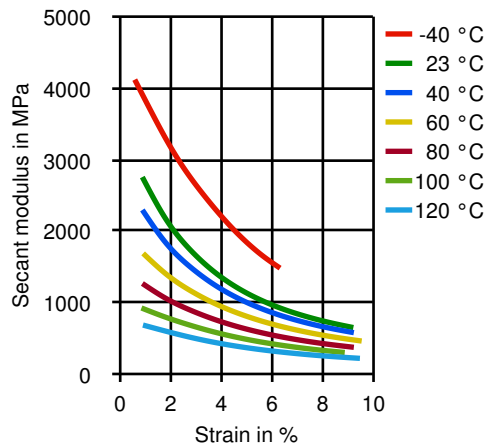
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Diagrams

Stress-strain



Secant modulus-strain



Typical injection moulding processing conditions

	Value	Unit	Test Standard
Pre Drying			
Drying time	3 - 4	h	-
Drying temperature	100 - 120	°C	-
Temperature			
Hopper temperature	20 - 30	°C	-
Feeding zone temperature	60 - 80	°C	-
Zone1 temperature	170 - 180	°C	-
Zone2 temperature	180 - 190	°C	-
Zone3 temperature	190 - 200	°C	-
Zone4 temperature	190 - 210	°C	-
Nozzle temperature	190 - 210	°C	-
Melt temperature	190 - 210	°C	-
Mold temperature	80 - 120	°C	-
Hot runner temperature	190 - 210	°C	-
Pressure			
Back pressure max.	40	bar	-
Speed			
Injection speed	slow-medium	-	-
Screw Speed			
Screw speed diameter, 25mm	150	RPM	-
Screw speed diameter, 40mm	100	RPM	-
Screw speed diameter, 55mm	70	RPM	-

Other text information

Pre-drying

Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.

Characteristics

Special Characteristics

UV resistant

Delivery Form

Pellets

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Processing

Injection molding

General Disclaimer

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products. The products mentioned herein are not intended for use in medical or dental implants.

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